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GLOBAL PERSPECTIVES ON LATERITE MINING AND EXTRACTION AND ITS ENVIRONMENTAL IMPLICATIONS FOR NIGERIA

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ABSTRACT: *This paper explores the economic, environmental and social aspects of laterite mining techniques in Nigeria and around the world. Tropical and subtropical climates are home to the rich iron and aluminium oxide-containing soil and rock known as laterite. The article examines the several kinds of laterite deposits found in Nigeria, such as siliceous, bauxitic and ferruginous laterites. The economic significance of laterite mining is derived from its contribution to the construction, steel, iron and aluminium sectors. But there are also serious environmental problems associated with laterite mining like soil erosion, water contamination and deforestation. The energy-intensive character of mineral processing may increase emissions of greenhouse gases. Uncontrolled mining operations have the potential to uproot communities, worsen social injustices and fuel violence. This paper highlights the weaknesses of the regulatory framework in Nigeria, including weak enforcement, inadequate community engagement and limited financial provisions for mine closure and rehabilitation, Laterite mining offers economic benefits through the provision of materials for building and road construction as well as the production of aluminium, iron and other valuable minerals. Finally, governments should implement stricter enforcement mechanisms for existing mining regulations.*

KEYWORDS: Laterite, Environment, Mining, Extraction and Land Degradation.

INTRODUCTION

Laterite is a soil and rock type rich in iron and aluminium oxides or hydroxides (Birkeland, 1999). It forms in tropical and subtropical regions under conditions of intense weathering and leaching (Vallet & Rossiter, 2008). The formation process, known as lateralization, involves the removal of silica, calcium, sodium, magnesium and potassium, leaving behind a residue enriched in iron and aluminium compounds (Alexander & Cowie, 1984). The physical properties of laterite vary widely, but it is generally characterized by its porous and friable structure (Hart, 1981). The colour, often red or brown, is due to the high iron oxide content (Vallet & Rossiter, 2008).

Laterite can occur in various forms; from soft, clay-like materials to hard, cemented masses (Birkeland, 1999). The formation of laterite is influenced by several factors, including climate, parent material, topography and vegetation (Alexander & Cowie, 1984). High temperatures and rainfall accelerate the weathering process, while the presence of organic matter contributes to the formation of organic acids that aid in leaching (Hart, 1981). Laterite has significant implications for agriculture, engineering and mining (Vallet & Rossiter, 2008). Its low fertility and susceptibility to erosion can pose challenges for agricultural practices (Alexander & Cowie, 1984). On the other hand, laterite is a valuable source of aluminium and iron ores and it can be used as a construction material (Hart, 1981).

Figure 1: Idealized profile of 'in-situ' laterite (Widdowson, 2009)

Laterite mining involves the extraction of valuable minerals, primarily aluminium and iron, from laterite deposits (Vallet & Rossiter, 2008). The process typically begins with the removal of the overburden, which is the layer of soil and vegetation covering the laterite deposit (Hart, 1981). Once exposed, the laterite is excavated using various methods, including open-pit mining and underground mining, depending on the deposit's depth and size (Alexander &

Cowie, 1984). The extracted laterite ore is then processed to extract the desired minerals. For aluminium production, the Bayer process is commonly employed, which involves the dissolution of alumina (aluminium oxide) in a caustic solution (Vallet & Rossiter, 2008).

Iron ore extraction typically involves crushing, grinding and concentration processes to produce iron-rich concentrates (Hart, 1981). Laterite mining presents both opportunities and challenges. On the one hand, it contributes to economic growth by providing employment and generating revenue through mineral exports (Alexander & Cowie, 1984). On the other hand, it can have significant environmental impacts, including deforestation, soil erosion and water pollution (Vallet & Rossiter, 2008). Moreover, the energy-intensive nature of mineral processing can contribute to greenhouse gas emissions (Hart, 1981). The objectives of this paper is to evaluate the current state of laterite mining practices worldwide and in Nigeria, identify key challenges and opportunities associated with laterite mining, and assess the economic, environmental and social implications of laterite mining in Nigeria.

LATERITE MINING

Laterite mining, a cornerstone of the global mineral industry, has witnessed significant growth due to the escalating demand for aluminium, nickel and other critical metals (Mandal et al., 2018). This ore body, rich in iron and aluminium oxides, is predominantly found in tropical and subtropical regions, rendering countries like Australia, Brazil, Indonesia and Guinea as global hotspots for laterite exploration and exploitation (Singh & Kumar, 2020). The mining process typically involves open-pit operations, where the overburden is removed to access the laterite deposit (Mandal et al., 2018). The extracted ore is then subjected to various beneficiation processes to concentrate the desired minerals. For instance, bauxite, the primary aluminium ore, is extracted through the Bayer process, while nickel laterites often undergo hydrometallurgical or pyrometallurgical treatments (Singh & Kumar, 2020).

Global statistics on laterite mining

Laterite mining has become increasingly prevalent globally due to the growing demand for nickel and other metals used in various industries, including electric vehicle batteries and stainless steel production (Johnson et al., 2022). The largest laterite mining operations are concentrated in tropical and subtropical regions, with significant activities in countries such as Indonesia, the Philippines, and New Caledonia. According to recent estimates, global laterite nickel production reached approximately 2.5 million tonnes in 2023, representing a 15% increase from the previous year (World Mining Report, 2024).

While the Asia-Pacific region leads in laterite production, other countries, including Australia, Cuba, and Brazil, also possess significant reserves. The increasing demand for electric vehicles and renewable energy technologies has further driven the laterite mining industry, as these metals are crucial components of lithium-ion batteries. Nevertheless, challenges such as environmental concerns, community relations, and price volatility persist, influencing the overall global landscape of laterite mining (Malaney, 2018).

Distribution of Laterite Deposits

Laterite deposits are widespread across Nigeria, reflecting the country's predominantly tropical climate with distinct wet and dry seasons (Olade, 2001; Osinowo, 2006). These geological formations are particularly abundant in the southern and middle belt regions, where intense weathering processes have led to their development (Olade, 2001; Okoye, 2010).

Table 1: Mechanical and Physical properties of Laterite samples

Source: *Chandrashekharappa (2022).*

Laterites in Nigeria can be classified based on their mineralogy, texture and structure. The most common types of laterites in Nigeria include:

Ferruginous laterites: These laterites are rich in iron oxides, giving them a red or brown colour. They are commonly found in the southern and middle belt regions of Nigeria. The formation of ferruginous laterites is a complex process influenced by various factors, including climate, parent rock, topography and vegetation (Vallet, Meunier, & Nahon, 2005). Intense weathering under tropical conditions leads to the leaching of soluble elements, leaving behind iron oxides as residual deposits (Aleva, 1998). The role of microorganisms in the formation of ferruginous laterites has also been investigated (Lamy et al., 2014).

Ferruginous laterites are distributed across tropical and subtropical regions, including Africa, South America, Australia and parts of Asia (Alexander & Cowie, 1984). In Africa, countries like Guinea, Ghana and Liberia possess extensive ferruginous laterite deposits (Aleva, 1998). South America, particularly Brazil and Venezuela, also hosts significant reserves (Vallet, Meunier, & Nahon, 2005).

The composition of ferruginous laterites primarily consists of iron oxides, such as hematite and goethite (Vallet, Meunier, & Nahon, 2005). Other minerals, including kaolinite, gibbsite and quartz, may also be present in varying amounts (Aleva, 1998). The physical and chemical properties of ferruginous laterites vary depending on the parent rock, climate and weathering intensity (Bardossy & Aleva, 1990).

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Figure 2: Ferruginous laterites (Diallo et al., 2023)

Bauxitic laterites: These laterites are rich in aluminium oxides. They are less common in Nigeria than ferruginous laterites but they are found in some areas of the south and middle belt. The formation of bauxitic laterites is a complex process involving intense weathering under tropical conditions (Vallet, Meunier, & Nahon, 2005). The leaching of silica, iron and other elements from the parent rock results in the enrichment of aluminium hydroxides (Aleva, 1998). The role of organic acids in the mobilisation and precipitation of aluminium has been emphasised in recent studies (Combeau et al., 2014).

Figure 3 A&B: Bauxitic laterites [\(sandatlas.org, 2024 &](https://www.sandatlas.org/bauxite/) [weinrichmineralsinc.com](https://www.sandatlas.org/bauxite/) [2024\)](https://www.sandatlas.org/bauxite/)

Bauxitic laterites are predominantly found in tropical and subtropical regions with high rainfall and temperatures (Alexander & Cowie, 1984). Significant deposits are located in Guinea, Australia, Brazil and Jamaica (Aleva, 1998). The distribution of bauxitic laterites is closely linked to geological factors, such as the presence of aluminium-rich parent rocks and geomorphic conditions favourable for weathering (Vallet, Meunier, & Nahon, 2005).

Bauxitic laterites primarily consist of aluminium hydroxide minerals, including gibbsite, boehmite and diaspore (Aleva, 1998). The relative abundance of these minerals varies depending on the geological and climatic conditions of formation (Combeau et al., 2014). Impurities such as iron oxides, silica and clay minerals are often present in bauxitic laterites, affecting their metallurgical properties (Vallet, Meunier, & Nahon, 2005).

1.1.2.3 Siliceous laterites: The formation of siliceous laterites is a complex process influenced by a combination of climatic, geological and pedological factors (Tardy, 1997). Unlike bauxitic laterites, which often originate from aluminium-rich parent rocks, siliceous laterites are predominantly derived from silica-rich precursors such as sandstones and quartzites (Muller, 1982). Intense weathering under specific climatic conditions, characterised by alternating wet and dry periods, is crucial for the development of these lateritic profiles (Maes & Herbillon, 1992).

Siliceous laterites exhibit a more restricted geographical distribution compared to bauxitic and ferruginous laterites. They are commonly found in regions with arid or semi-arid climates, where intense physical weathering processes dominate over chemical weathering (Ollier, 1984). Australia and parts of Africa, including the Kalahari Desert, are known for their significant siliceous laterite deposits (Mabbutt, 1963).

Siliceous laterites are characterised by a high content of silica, primarily in the form of quartz and amorphous silica (Muller, 1982). They often contain minor amounts of iron and aluminium oxides, as well as clay minerals such as kaolinite (Tardy, 1997). The textural properties of siliceous laterites can vary widely, ranging from hard and compact to porous and friable (Maes & Herbillon, 1992). These laterites are rich in silica, giving them a yellow or brown colour. They are less common in Nigeria than ferruginous and bauxitic laterites.

COMMON METHODS USED IN LATERITE MINING

Laterite mining, a critical component of the global mineral industry, involves a variety of extraction techniques tailored to the specific geological and economic conditions of a deposit. The common methods employed in laterite mining include open-pit mining, underground mining and heap leaching. It also discusses the environmental and social implications associated with these methods.

Open-Pit Mining

Open-pit mining is the most common method used for extracting laterite ores due to its relatively low capital investment and ease of operation (Gray, 2002). The process involves removing overburden to access the ore body and excavating it using heavy machinery. The extracted ore is then transported to processing facilities for further treatment.

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While open-pit mining is efficient for large, near-surface deposits, it has significant environmental impacts, including deforestation, soil erosion and water pollution (Mather, 1992). Additionally, it can lead to the displacement of local communities and social conflicts (Bannon, 2005).

Underground Mining

Underground mining is employed for deep-seated laterite deposits or in areas where surface mining is environmentally or socially restricted. It involves the creation of underground workings to access the ore body. While this method minimises surface disturbances, it is generally more expensive and hazardous than open-pit mining (Hartman, 1992).

Underground mining techniques for laterite vary depending on the ore body's geometry and depth. Common methods include room and pillar, long wall and block caving. These methods require specialised equipment and skilled labour, increasing operational costs.

Heap Leaching

Heap leaching is a low-cost extraction method suitable for low-grade laterite ores. It involves stacking crushed ore in large heaps and applying leaching solutions to extract valuable minerals (Habashi, 1993). This method has lower capital investment compared to traditional mining but can be slow and less efficient. Heap leaching has environmental implications, including the potential for cyanide or acid contamination of groundwater and soil. Careful management is required to minimise these risks (Gray, 2002).

ECONOMIC IMPORTANCE OF LATERITE MINING IN THE WORLD

Laterite mining plays a pivotal role in global economies, particularly in countries with abundant deposits. The primary economic significance lies in its contribution to the aluminium, iron and steel industries.

According to MacFarlane (1976) and Tardy (1992), the term "laterite" refers to a broad range of materials, including ferricretes, iron or aluminium duricrusts, mottled horizons, carapaces, cuirasses, plinthites, pisolite or nodule-bearing materials and kaolinitic lithomarges. With a ratio of SiO_2 : R_2O_3 (where $R_2O_3 = Al_2O_3 + Fe_2O_3$), laterite is the reddish-brown result of intense tropical weathering. It is composed of mineral assemblages that may include iron or aluminium oxides, oxyhydroxides or hydroxides, kaolinite and quartz. When exposed to alternating wetting and drying, laterite hardens (Alexander and Cady, 1962; Maignien, 1966; McFarlane, 1976; Tardy, 1992; Bland and Rolls, 1998).

Bauxite, a type of laterite rich in aluminium, is the primary ore for aluminium production. Aluminium is a versatile metal with applications spanning from packaging and construction to transportation and aerospace. The demand for aluminium has surged in recent decades, driven by its lightweight and corrosion-resistant properties (Habashi, 1993). Countries with substantial bauxite reserves, such as Australia, Guinea and Brazil, have benefited significantly from the economic activities associated with laterite mining and aluminium production (Malan, 2018).

Ferruginous laterites, rich in iron oxides, are a valuable source of iron ore. Iron and steel are essential for infrastructure development, construction and manufacturing. Countries like India and Brazil have leveraged their laterite resources to build robust iron and steel industries (Singh, 2010). Beyond aluminium and iron, laterite also has applications in other industries. For example, nickel laterites are a source of nickel, a critical component in stainless steel production and electric vehicle batteries (Raudsepp, 2007).

Adopted and modified from (Mukherjee et al, 1969)

Although laterite has been used for many buildings throughout history, its many benefits as a building material call for a re-evaluation in Nigeria, particularly now that economic considerations are starting to influence the selection of building materials. Approximately half of the world's population more than 6 billion people still live in homes made of soil that is extracted from the earth's crust (Odunju, 2013). Laterite houses are suitable for a range of climates and are ideal for passive solar heating and cooling the interior of such buildings stays warm in the cold seasons and cool in the hot seasons with little to no need for auxiliary energy. Built mostly from dirt mined on sites, laterite dwellings require much less fossil fuel–derived energy to build than the standard concrete buildings commonly found in many urban centres in Nigeria (Arayela, 2005). Materials used for laterite building construction are sourced locally and the construction of dwellings is user friendly while most laterite building techniques need very little skill and are ideally suited to owner building projects. All the necessary knowledge can be acquired in a week-long workshop. In the remaining regions of Africa, the Middle East, Brazil and almost all of Latin America, laterite continues to be the most common building material. Amongst developed countries today, there are two sides to the recent revival of interest in laterite buildings.

ENVIRONMENTAL IMPACT OF LATERITE MINING

A vital component of the world's mineral business, laterite mining has grown significantly in the last several years. While providing economic benefits, this activity has also raised concerns about its environmental and social implications. This paper examines the global and Nigerian contexts of laterite mining, focusing on its ecological, socioeconomic and policy-related dimensions.

Laterite mining, primarily for bauxite and nickel, has expanded significantly, particularly in tropical and subtropical regions. While contributing to economic growth and technological advancement, this sector has also triggered a range of environmental issues. Deforestation, soil erosion and water pollution are common consequences of large-scale mining operations (Mather, 1992; Blainey, 2003). The creation of vast open pits and tailings dams can lead to habitat destruction, biodiversity loss and landscape degradation (Gray, 2002).

Beyond ecological impacts, laterite mining has social and economic ramifications. While generating employment and revenue, it can also displace communities, exacerbate social inequalities and contribute to conflict (Bannon, 2005). The mining industry's dependence on fossil fuels for energy consumption exacerbates climate change, further compounding environmental challenges (Stern, 2007).

Nigeria endowed with substantial laterite reserves, has experienced a surge in mining activities. While the sector holds immense potential for economic development, it also faces significant environmental and social challenges. Unregulated mining, particularly in artisanal and smallscale mining (ASM) sectors, has led to severe deforestation, soil erosion and water pollution (Olofinboba, 2009). These practices often result in the degradation of agricultural lands, impacting food security and livelihoods (Adebayo, 2010).

The social consequences of laterite mining in Nigeria are equally profound. Local communities frequently bear the brunt of environmental damage, with limited or no compensation for their losses (Olofinboba, 2009). The influx of migrant workers can lead to social tensions and conflicts, while the potential for corruption and illicit activities further undermines sustainable development (Uzochukwu, 2013).

Deforestation and Habitat Loss

Large-scale laterite mining, particularly for bauxite and nickel, is a significant driver of deforestation and habitat loss globally (Butler, 2011). The clearing of vast areas for mining operations, infrastructure development and the creation of waste disposal sites leads to the destruction of forest ecosystems (Nepstad et al., 2006). This process often involves the removal of the forest canopy, disrupting hydrological cycles, soil structure and nutrient dynamics (Laurance, 2007).

Deforestation associated with laterite mining has far-reaching ecological consequences. It contributes to biodiversity loss, as it destroys habitats for numerous plant and animal species (Pimm & Raven, 2000). The fragmentation of forest landscapes can isolate populations, leading to genetic erosion and reduced resilience to environmental changes (Wilcove et al., 1986). Moreover, deforestation exacerbates climate change by reducing carbon sequestration and increasing greenhouse gas emissions (IPCC, 2007).

Nigeria, with its substantial laterite reserves, has experienced rapid expansion in mining activities. This growth has come at a significant cost to its forest ecosystems. Deforestation driven by laterite mining is particularly pronounced in the country's mineral-rich regions, such as the southeastern and central belts (Olofinboba, 2010).

The clearing of forests for mining operations, coupled with associated infrastructure development, has led to the loss of diverse ecosystems, including rainforests, savannas and wetlands (Olade, 2001). This deforestation has severe implications for biodiversity, as Nigeria is home to a rich array of flora and fauna (Okafor, 1990). The loss of forest cover also contributes to soil erosion, water pollution and climate change vulnerability (Nwilo, 2012).

Deforestation from laterite mining has profound implications for biodiversity. The loss of habitat leads to population declines and extinction of species, reducing genetic diversity and ecosystem resilience (Pimm & Raven, 2000). Forest fragmentation can also create edge effects, increasing the vulnerability of species to predation, disease and competition (Wilcove *et al.,*

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1986). Eni *et al.* (2014) reported that a total of 8,520 hectares of vegetation cover was destroyed and degraded by laterite mining in the Calabar metropolis of Nigeria. This destruction does not only affect the flora species but destroys the home for many fauna species.

Table 3: Vegetation cover destroyed by laterite mining in Calabar Metropolis

Source: *Eni et al. (2014)*

Soil Erosion and Degradation

Large-scale laterite mining operations often involve the removal of substantial volumes of topsoil and subsoil, leading to severe soil erosion and degradation. The creation of open pits, waste dumps and transportation corridors disrupts the soil structure and exposes it to erosive forces such as wind and water (Montgomery, 1997). The loss of vegetation cover, a critical factor in soil stabilisation, exacerbates erosion processes (Lal, 1990).

Soil erosion from laterite mining has multiple negative consequences. It reduces soil fertility, leading to declining agricultural productivity and food security. Sedimentation in water bodies can impair aquatic ecosystems and infrastructure (Walling, 1998). Additionally, soil erosion contributes to land degradation and desertification, with long-term implications for ecosystem services (Pimentel et al., 1995).

Nigeria, with its substantial laterite reserves, has experienced rapid expansion in mining activities. This growth has exacerbated soil erosion and degradation problems, particularly in mining-affected regions. The removal of topsoil and subsoil for mining operations, coupled with inadequate reclamation practices, has led to severe land degradation (Olofinboba, 2009).

The impacts of soil erosion from laterite mining in Nigeria are evident in the form of gully erosion, reduced agricultural yields and sedimentation of rivers and reservoirs. These issues have significant implications for food security, water resources and livelihoods of local communities (Nwilo, 2012). Several mechanisms contribute to soil erosion from laterite mining including water & wind erosion as well as sedimentation (Morgan, 1995; Lal, 1990 and Walling, 1998). These land degradation impacts manifested in the reduction of agricultural productivity and caused damage to irrigation canals, dams and other infrastructure.

The removal of vegetation and the creation of open pits disrupt hydrological processes, leading to increased runoff and sediment transport (Montgomery, 1997). The use of chemicals in

mining operations, such as cyanide and acids, can contaminate water bodies, posing risks to human health and ecosystems (Förstner, 1993).

Sedimentation in water bodies, resulting from soil erosion, can impair aquatic life, clog water infrastructure and reduce water quality (Walling, 1998). The combined impacts of water pollution, soil erosion and degradation create complex environmental challenges that require integrated management strategies (UNEP, 2002). The unregulated nature of mining operations, coupled with weak environmental regulations, has contributed to the deterioration of water quality and soil resources (Nwilo, 2012). The Niger Delta region, a significant oil and gasproducing area, also hosts substantial laterite deposits. The combined impacts of oil and gas extraction and laterite mining have led to severe environmental degradation, including widespread water pollution, soil erosion and loss of biodiversity (UNEP, 2006).

Climate Change

The mining industry's reliance on fossil fuels contributes to greenhouse gas emissions, exacerbating climate change and its associated impacts (Stern, 2007). The mining industry, including laterite extraction, is a substantial contributor to greenhouse gas (GHG) emissions. Energy consumption for mining operations, transportation and processing generates carbon dioxide (CO_2) , methane (CH_4) and nitrous oxide (N_2O) (Davis, 2006). Additionally, the use of heavy machinery and equipment contributes to air pollution and climate change (Stern, 2006).

Deforestation associated with laterite mining exacerbates climate change by reducing carbon sequestration and releasing stored carbon into the atmosphere. Forests play a crucial role in regulating climate by absorbing $CO₂$ and releasing oxygen (IPCC, 2007). Their removal diminishes this vital ecosystem service, contributing to global warming (Brown, 2002).

REGULATION AND LEGISLATION GOVERNING LATERITE MINING IN NIGERIA

The Legal Framework

The Nigerian mining sector is primarily regulated by the Nigerian Minerals and Mining Act (NMMA) of 2007. This legislation outlines the procedures for mineral exploration, exploitation and development, including laterite. It also establishes the Nigerian Mining Cadastre Office (NMCO) to manage mineral titles and promote transparency (Ibe, 2014).

Complementary to the NMMA, several other laws impact the mining industry. The Environmental Impact Assessment (EIA) Act mandates environmental assessments for mining projects, aiming to mitigate potential negative impacts (Olofinboba, 2009). The Land Use Act governs land ownership and allocation, influencing mining operations, particularly regarding land acquisition and community relations (Adebayo, 2010).

Strengths of the Regulatory Framework

- 1. Comprehensive Coverage: The NMMA provides a broad legal framework encompassing exploration, exploitation and environmental management aspects of mining.
- 2. Establishment of the NMCO: The creation of the NMCO has enhanced transparency and efficiency in mineral title administration.
- 3. Environmental Considerations: The EIA Act mandates environmental assessments, promoting a more sustainable approach to mining.

Weaknesses of the Regulatory Framework

Despite the existence of the NMMA and other relevant laws, the regulatory framework for laterite mining in Nigeria faces several challenges:

- 1. Weak Enforcement: Effective implementation and enforcement of mining regulations remain a significant challenge, leading to widespread non-compliance (Uzochukwu, 2013).
- 2. Inadequate Community Engagement: The regulatory framework falls short of providing adequate mechanisms for meaningful community participation and benefit-sharing (Olofinboba, 2009).
- 3. Limited Financing: The NMMA lacks sufficient provisions for financial guarantees to ensure mine closure and rehabilitation, increasing the risk of environmental liabilities (Olofinboba, 2010).
- 4. Overlapping Jurisdictions: The division of responsibilities between federal and state governments can create overlaps and inconsistencies in regulatory implementation (Adebayo, 2010).

Implications for Laterite Mining and Sustainable Development

The regulatory environment significantly influences the sustainability of laterite mining in Nigeria. A robust legal framework is essential to protect the environment, ensure social equity and promote economic growth. However, the current regulatory landscape presents several challenges that hinder sustainable development.

MODELS OF LATERITE MINING MANAGEMENT

Traditional Open-Pit Mining

The traditional open-pit mining model has been the predominant method for extracting laterite deposits due to its relative simplicity and cost-effectiveness (Tucker, 1981). This approach involves removing overburden to access the ore body and excavating it using heavy machinery. While it remains a viable option for large, near-surface deposits, it is increasingly criticised for its environmental impacts (Ehrlich, 1992).

Integrated Mining and Rehabilitation

Recognising the environmental and social costs of traditional mining, the integrated mining and rehabilitation model has gained prominence. This approach emphasises the restoration of mined-out areas to their original or alternative land uses (Siskind, 2003). It incorporates environmental management practices throughout the mining cycle, from exploration to closure (Hudson-Edwards, 2007). Key components of this model include:

- a. Pre-mining planning and baseline studies b. Selective mining and waste minimization c. Water management and pollution control d. Rehabilitation and reclamation
	- e. Community engagement and benefitsharing

Contract Mining and Subcontracting

Contract mining involves outsourcing mining operations to specialised contractors. This model can offer flexibility and cost savings for mining companies. However, effective management and oversight are essential to ensure environmental and social performance (Galloway, 1989).

Public-Private Partnerships (PPPs)

PPPs have emerged as a collaborative approach to managing large-scale mining projects. By combining public and private sector resources, PPPs can leverage financial, technical and managerial capabilities to achieve shared objectives (World Bank, 2010). This model can facilitate infrastructure development, technology transfer and capacity building in the mining sector.

Community-Based Mining

In response to the challenges of large-scale mining, community-based mining models have gained attention. These models empower local communities to participate in mining activities, often through cooperatives or small-scale operations. While they can promote social equity and environmental stewardship, they also face challenges related to technology, market access and governance (Warren, 1993).

Hybrid Models

In practice, many mining operations combine elements of different models to address specific challenges and opportunities. For example, a large-scale mining company might employ contract mining for certain aspects of the operation while implementing integrated mining and rehabilitation practices for environmental management.

Technological Innovations in Laterite Mining

Technological advancements have revolutionised the exploration and geological modelling of laterite deposits. High-resolution satellite imagery, geophysical surveys and geochemical analysis provide detailed information about the distribution, grade and quantity of mineral

resources (Matheron, 1963). This data is used to create accurate geological models, optimising mine planning and reducing exploration risks (Dowd, 2002).

Mining Equipment and Automation

The mining industry has witnessed significant advancements in equipment and automation. The development of larger, more powerful excavators and haul trucks has increased productivity and reduced operating costs (Hutchinson, 1981). Autonomous haulage systems and remote-controlled equipment have enhanced safety and efficiency (Duckworth, 2012).

Mineral Processing Technologies

Innovations in mineral processing have improved the recovery of valuable metals from laterite ores. Flotation, leaching and smelting technologies have been refined to enhance efficiency and reduce environmental impacts (Gaudin, 1952). Hydrometallurgical processes, such as solvent extraction and electrowinning, have gained prominence for recovering metals from low-grade ores (Habashi, 1993).

Environmental Management Technologies

The mining industry is increasingly adopting technologies to minimise environmental impacts. Tailings management systems, water treatment plants and dust suppression technologies have become essential components of modern mining operations (Hudson-Edwards, 2007). Additionally, the use of drones and remote sensing for environmental monitoring has improved efficiency and accuracy (Lillesand, Kiefer, & Chipman, 2004).

Digitalization and Data Analytics

The integration of digital technologies has transformed the mining industry. Advanced data analytics enables real-time monitoring of operations, predictive maintenance and optimised resource allocation (Deshpande, 2014). Digital twin technology creates virtual representations of mining operations, allowing for simulation and optimisation of processes (Grieves, 2012).

CONCLUSION

Laterite mining offers economic benefits through the production of aluminium, iron and other valuable minerals. However, these benefits come at a significant environmental and social cost. Sustainable development in the laterite mining sector requires a robust regulatory framework that prioritises environmental protection, social equity and responsible mining practices.

Recommendations

Based on the review, the following recommendations are proposed:

1. The government should Implement stricter enforcement mechanisms for existing mining regulations. Establish clear guidelines for community engagement and benefit-sharing. Introduce mandatory financial guarantees for mine closure and rehabilitation. Address the issue of overlapping jurisdictions between federal and state governments.

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- 2. Encourage the adoption of environmentally friendly mining technologies to minimise deforestation, soil erosion and water pollution. Advocate for the use of renewable energy sources in mining operations to reduce greenhouse gas emissions.
- 3. Actively involve local communities in the decision-making processes related to laterite mining projects. Provide training and capacity-building programs for communities to enhance their participation in the mining sector and ensure they benefit from its development.
- 4. Invest in research and development of innovative technologies for laterite exploration, extraction and processing that minimise environmental impact and improve resource efficiency.

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